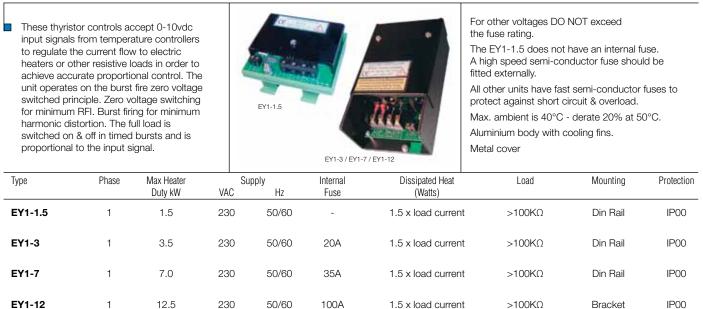
THYRISTOR CONTROLS

THYRISTOR CONTROLS SINGLE PHASE 0-10VDC

EY1..

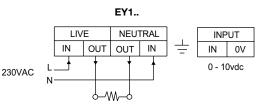


Ensure unit is adequately ventilated to dissipate internally generated heat. For use with 0-10vdc temperature controllers - see separate data sheet.

DIMENSIONS

| Туре | Н | W | D | Weight (Kg) |
|---------|-----|-----|-----|----------------|
| EY1-1.5 | 82 | 90 | 50 | 0.14 |
| EY1-3 | 150 | 90 | 65 | 0.64 |
| EY1-7 | 150 | 102 | 102 | 1.15 |
| EY1-12 | 200 | 112 | 146 | 2.19 |
| | | | | |

WIRING:



For Normal use the MAN/AUTO link should be on AUTO

On 0-10vdc input, both the ground (OV) & signal wires must be connected. If the input signal is cut the thyristor output will be zero. During long 'off' periods the power supply to the thyristor should be turned off. Heaters should be protected with a high temp cut-out. Select a thyristor allowing for heater battery & supply voltage tolerances which may cause the current to increase by approx 20%. Note the fuse ratings. One internal fuse is fitted to protect the thyristor only. All cables & external fuses must be fitted according to local regulations & safety requirements. Load terminal size: EY1-1.5 / EY1-3 1.5mm² EY1-7 2.5mm² EY1-12 10mm² Input signal terminal size 0.5-2.5mm² Min sensor / control signal cable size 7/0.2mm Max length 100m. The screen should be earthed at controller end only. Keep sensor/control signal wires away from power cables/units which may cause interference. Screened cable is recommended. INSTALLATION: Allow 25mm clearance on horizontal axis & 100mm on vertical axis between units. Air must be allowed to flow freely through the unit. Fit grilles or louvres to the top & bottom of any enclosures. Install with the cooling fins vertically - Forced ventilation may be necessary. Do not exceed the maximum ambient temperature.

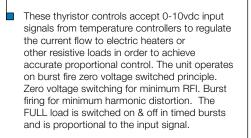
| FAULT FINDING: | Check the 0-10Vdc input ground & signal wires are in the correct terminals. | | | | | | |
|----------------|-----------------------------------------------------------------------------|-----------------------------------------------------------------------------|--|--|--|--|--|
| | If the internal fuse is blowing : | Check the fuse rating & ensure the fuse is screwed down tightly. | | | | | |
| | Check all terminals & wiring connections are TIGHT. | Loose connections can cause bad contact/arcing or the terminal to overheat. | | | | | |
| | Check electric heater or load rating. | Check other units which may cause excessive current to be drawn. | | | | | |
| | Check for short circuit on wiring or heater. | Check supply voltage variations. | | | | | |



THYRISTOR CONTROLS

THYRISTOR CONTROLS 3 PHASE 0-10VDC

EY3..



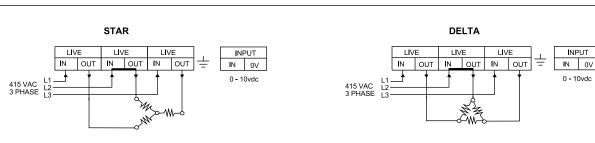


For other voltages DO NOT exceed the fuse rating. Fitted with fast semi-conductor fuses to protect against short circuit & overload. Max. ambient is 40°C - derate 20% at 50°C. Aluminium body with cooling fins. Metal cover Ensure unit is adequately ventilated to dissipate internally generated heat. Load > 100K Ω .

Type Phase Max Heater Internal **Dissipated Heat** Thermal Mounting Protection Supply Duty kW VAC Hz Fuse (Watts) Cut-Out EY3-10 3 10 415 50/60 20A 3 x load current Din Rail IP20 EY3-20 З 20 415 50/60 50A 3 x load current Din Rail IP20 50/60 EY3-28 3 28 415 100A 3 x load current Din Rail IP20 50/60 EY3-36 3 36 415 100A 3 x load current Din Rail IP20 EY3-54 З 50/60 3 x load current IP20 54 415 100A In built Bracket EY3-86 З 86 415 50/60 2x100A 3 x load current In built Bracket IP20 EY3-105 З 105 415 50/60 315A 3 x load current In built Bracket IP20 EY3-150 З 150 415 50/60 315A 3 x load current In built Bracket IP20

For use with 0-10vdc temperature controllers - see separate data sheet. Replacement fuses available on request.

| DIMENSIONS | | | | | | | | | | | _ |
|------------|-----|-----|------|-------------|---------|-----|-----|-----|-------------|---|------|
| Туре | Н | W | D | Weight (Kg) | Туре | Н | W | D | Weight (Kg) | | |
| EY3-10 | 150 | 150 | 63.5 | 1.0 | EY3-54 | 200 | 265 | 160 | 6.39 | | |
| EY3-20 | 150 | 150 | 88 | 1.49 | EY3-86 | 200 | 265 | 160 | 6.99 | | |
| EY3-28 | 150 | 153 | 126 | 2.29 | EY3-105 | 250 | 265 | 160 | 8.69 | н | |
| EY3-36 | 200 | 265 | 160 | 6.39 | EY3-150 | 230 | 345 | 242 | 16.00 | | Ч ШШ |
| | | | | | | | | | | | |



For Normal use the MAN/AUTO link should be on AUTO. In MANUAL the potentiometer is used to regulate the output.

No mains neutral connection should be made to the heater. L1 & L3 switch the current to the heater. L2 is permanently connected. The load must be split EQUALLY on all phases. During long 'off' periods the power supply to the thyristor should be turned off. Heater batteries should be protected with a high temperature cut-out.

On 0-10vdc input both the ground (OV) & signal wires must be connected. If the input signal is cut the thyristor output will be zero.

Select a thyristor **allowing** for heater battery & supply voltage tolerances which may cause the current to increase by approx 20%. Note the fuse ratings. Two internal fuses are fitted to protect the thyristor only. Min sensor / control signal cable size 7/0.2mm. Max length 100m. Two screen should be earthed at controller end only. Keep sensor/control signal wires away from power cables/units which may cause interference. Screened cable is recommended. All cables & external fuses must be fitted according to local regulations & safety requirements. Input signal terminals 0.5-150mm² Load terminal sizes :

| INSTALLATION: | Allow 25mm cleara | nce on horizontal axi | al axis between units. | Air must be allowed to flow freely through the unit. | |
|---------------|-------------------|-----------------------------------------------------------|------------------------|------------------------------------------------------|--|
| | | EY3-20 – 2.5mm ² EY3-86 – 25mm ² | | EY3-36 – 10mm² EY3-150 – 70mm² | |

Fit grilles or louvres to the top or bottom of any enclosures. Install with cooling fins vertically - Forced ventilation may be necessary. Do not exceed the maximum ambient temperature.

| FAULT FINDING: | Check the 0-10Vdc input ground & signal wires are in the correct terminals. | | | | | | |
|----------------|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|--|--|--|--|--|
| | If the internal fuse is blowing : Check the fuse rating & ensure the fuse is screw | | | | | | |
| | Check all terminals & wiring connections are TIGHT. | Loose connections can cause bad contact/arcing or the terminal to overheat. | | | | | |
| | Check electric heater or load rating. | Check other units which may cause excessive current to be drawn. | | | | | |
| | Check for short circuit on wiring or heater. | Check supply voltage variations. | | | | | |
| | | | | | | | |



WIRING:

IN